

# INSTALLATION GUIDE

Bar Top 52"  
On-Ground Pool Systems

# Bar-Top 52 OG Installation Guide

## Introduction:

The Bar Top 52" System is designed to be installed above-ground, partially in-ground or completely in-ground. However, we recommend installing the oval pool partially or completely in ground.

Please read the instructions completely in order to get an overall picture of what is required. This will avoid the risk of mistakes and lost time in the early stages, particularly during the excavation.

Check to ensure that existing services such as electrical and water are adequate for the installation. Also check with all utilities for underground cables and pipes prior to excavating.

Check with local authorities about codes and regulations regarding fencing, set backs and other rules governing the installation of this type of swimming pool. A building permit, where required must be obtained prior to beginning of any work. Permits can be obtained from local city or township offices.

## Preliminaries:

In selecting a site for the Bar Top Pool, choose an open sunny area with no underground pipes, wires and require distance away from septic tanks and fields. The pool needs to be located in an area where surface drainage takes water away from the pool.

When locating the pool, another factor to consider is the location of the filter and pump. Ideally they should be in close proximity to the pool to keep circulation piping as short as possible.

## Standard Shapes and Sizes:

Round:	8'	12'	15'	17'	20'	23'	26'	29'
Oval:	12' x 18'		14' x 28'		17' x 32'			
	12' x 24'		15' x 29'		18' x 33'			
	12' x 28'		17' x 30'					
Key:	14' x 14'		Kidney		12' x 22'			
	16' x 28'				14' x 28'			
	18' x 30'				16' x 32'			

There are no custom configurations available. Please refer to "Dig Book" for dimensional details.

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Materials Required:

- Compaction Sand (Brick Sand)
- Stone Dust
- Concrete for collar

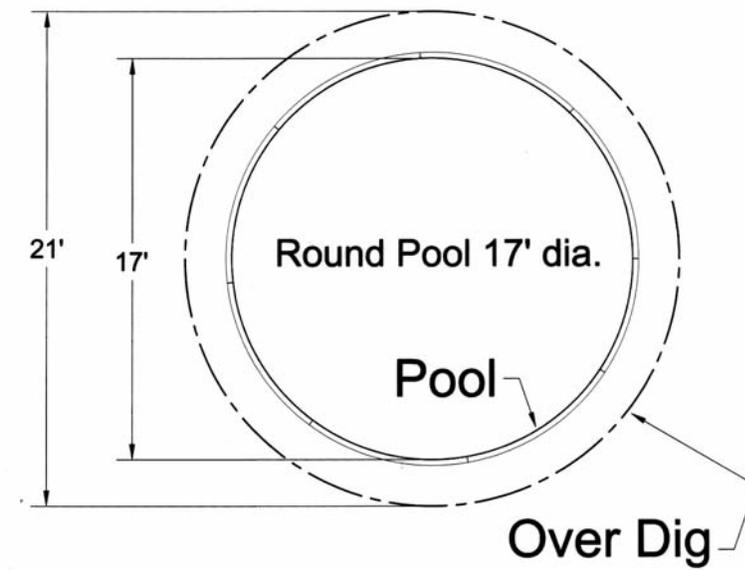
Bottom Mix:

Two types can be installed.

- Sand Bottom – using compacted brick sand (Sand free of stones or large particles)
- Hard Bottom – using an available bottom mix from ready mix or building supply companies or mixing on site from Portland cement and brick sand.

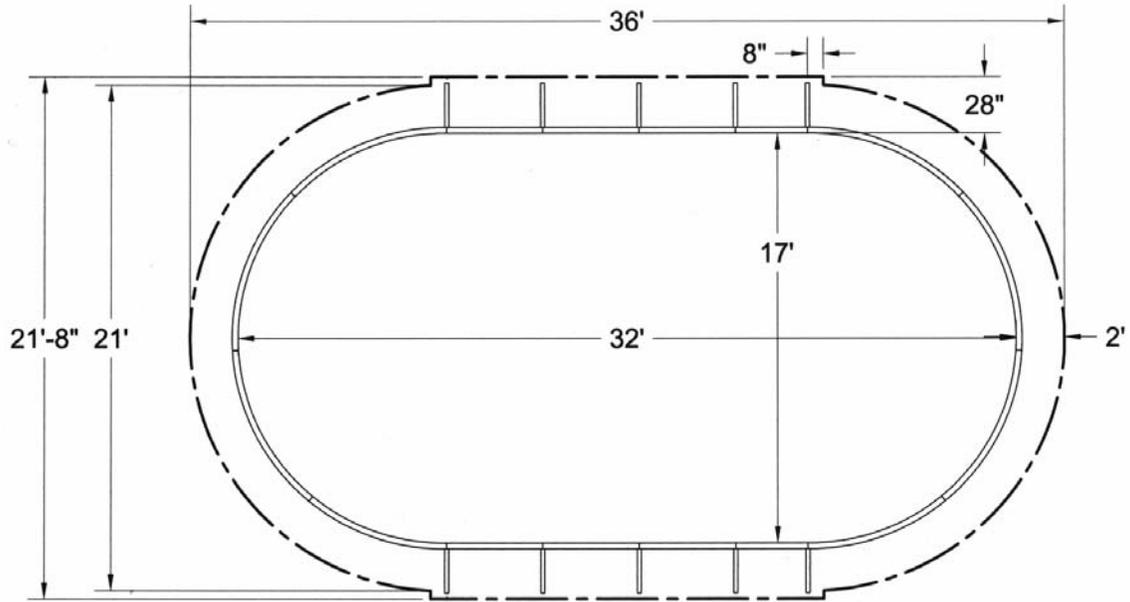
Pool Layout:

Stake out an area 2' wider than the actual pool size. Mark this area with chalk or spray paint.  
Refer to "Dig Book" for dimensional details.



Example 1: 17' Round

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Example 2: 17' x 32' Oval showing the location of the supports.

Excavation:

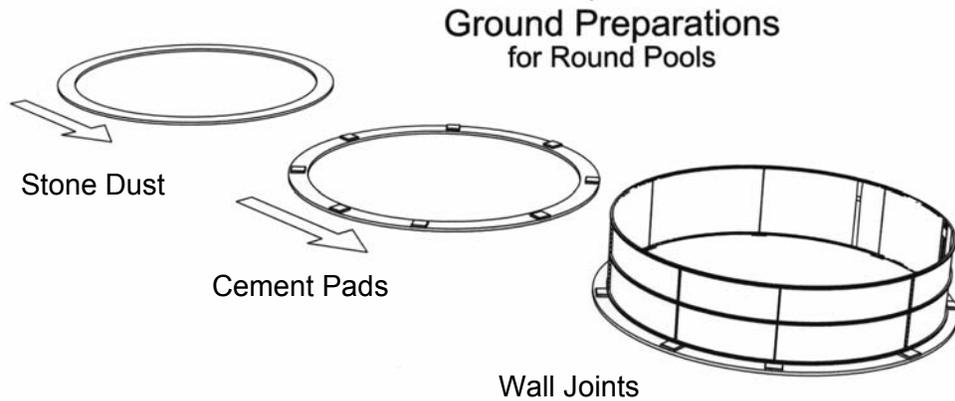
The bottom of the pool should be excavated to 2" to 3" deeper than the finished pool dimensions to allow for the compacted bottom material (sand or hard bottom)



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### Preparing the Site:

Trace the perimeter of the pool and cover the collar with stone dust 3" thick and 12" wide. Compact and level the stone dust, place a concrete slab (Patio stone) at each panel joint. (Panel joint centered over of the patio stone). Check level of each stone slab. The pool will rest on these leveling blocks.



Example: Sequence for base on round pools.

### Panel Installation: Round

The panels are bolted together in sequence, ensuring that the panel joints are centered over the cement slabs. If ground preparations have been carefully done little adjustments will be required. Once the panels are bolted together, check to ensure pool is A-level and B- complies to the exact dimensions appropriate for that model. In areas where winter snow loads may be high, we recommend the use of compression straps on panel joints. Compression strap is a strip washes that provides a wider pressure load on panel joints. Comes in twos, one for above and one below center bar.

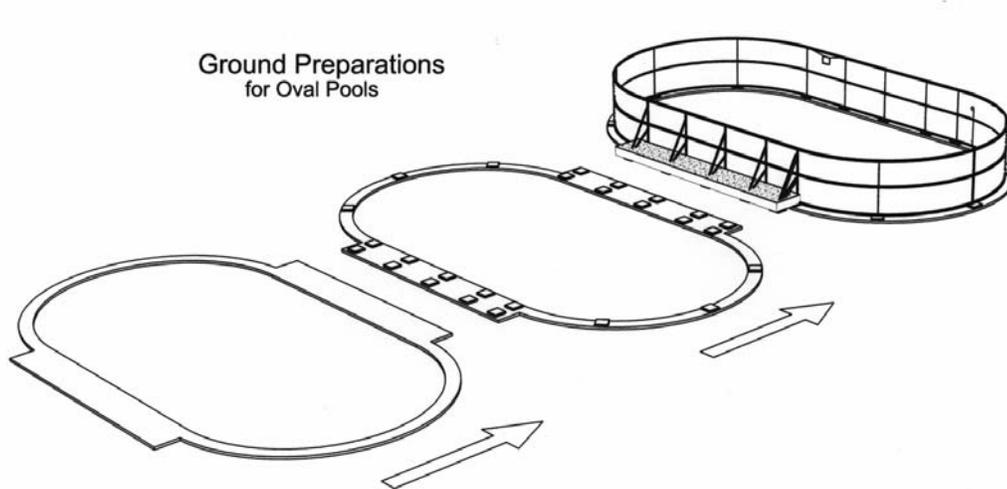


PART #: IPC-BT52WCS-2



Latham Pool Products

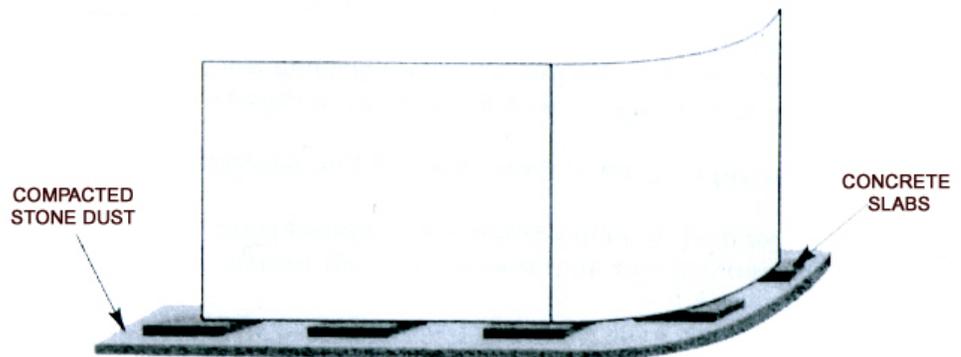
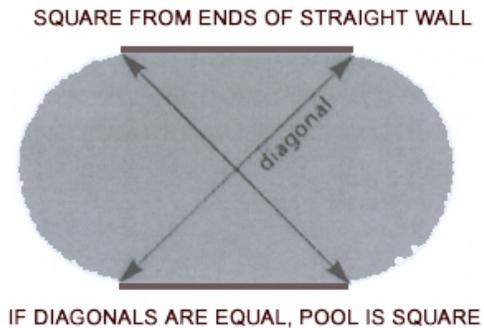
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Example: Sequence for base on oval pools.

## Panel Installation: Oval

The additional steps for ovals not required for rounds is the squaring of the two parallel straight walls and the assembly of the metal components forming the A-Frame wall supports. These wall supports must be attached at locations shown on the specification drawing supplied by the manufacturer. Make sure all bolts are in place and tightened up.



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### Panel Brace Installation:

Special care must be taken to install all necessary braces as displayed on the specifications. The structural integrity of the pool is dependent upon the braces and concrete collar. The braces are a special 3 piece configuration designed specifically for this pool and may not be changed or substituted.

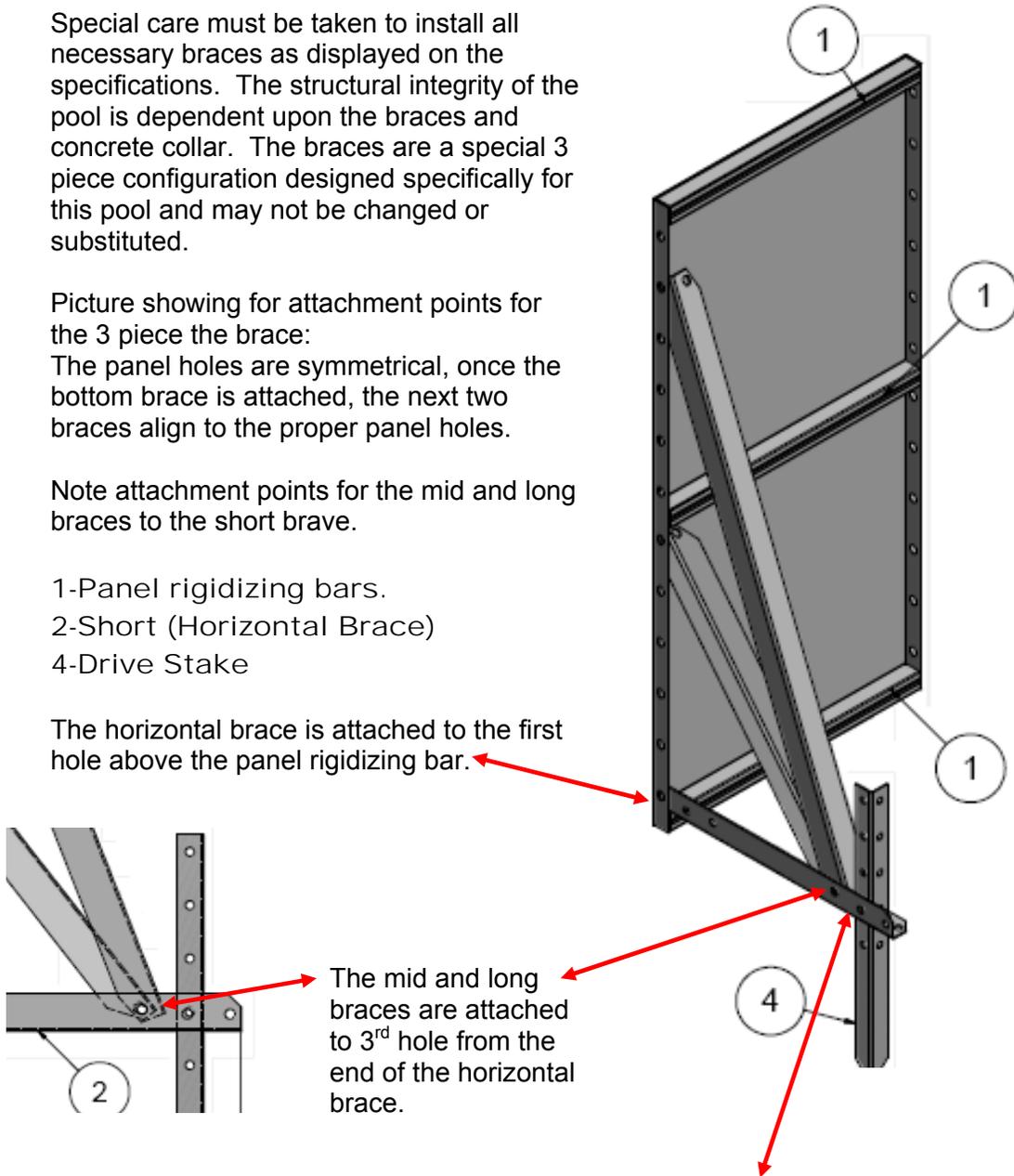
Picture showing for attachment points for the 3 piece the brace:

The panel holes are symmetrical, once the bottom brace is attached, the next two braces align to the proper panel holes.

Note attachment points for the mid and long braces to the short brave.

- 1-Panel rigidizing bars.
- 2-Short (Horizontal Brace)
- 4-Drive Stake

The horizontal brace is attached to the first hole above the panel rigidizing bar.

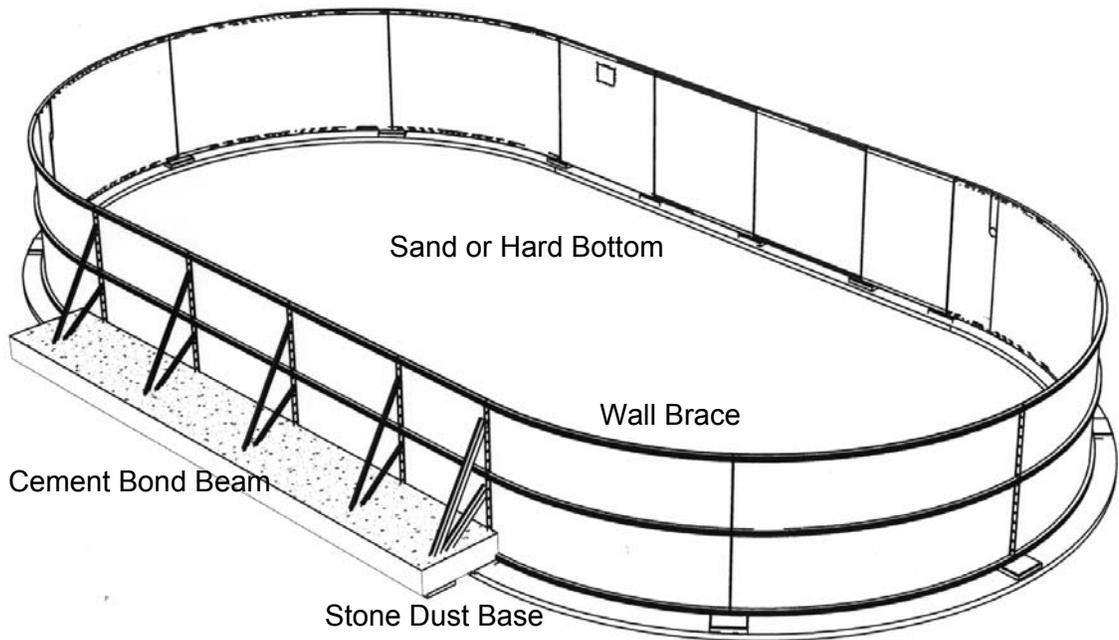


The mid and long braces are attached to 3<sup>rd</sup> hole from the end of the horizontal brace.

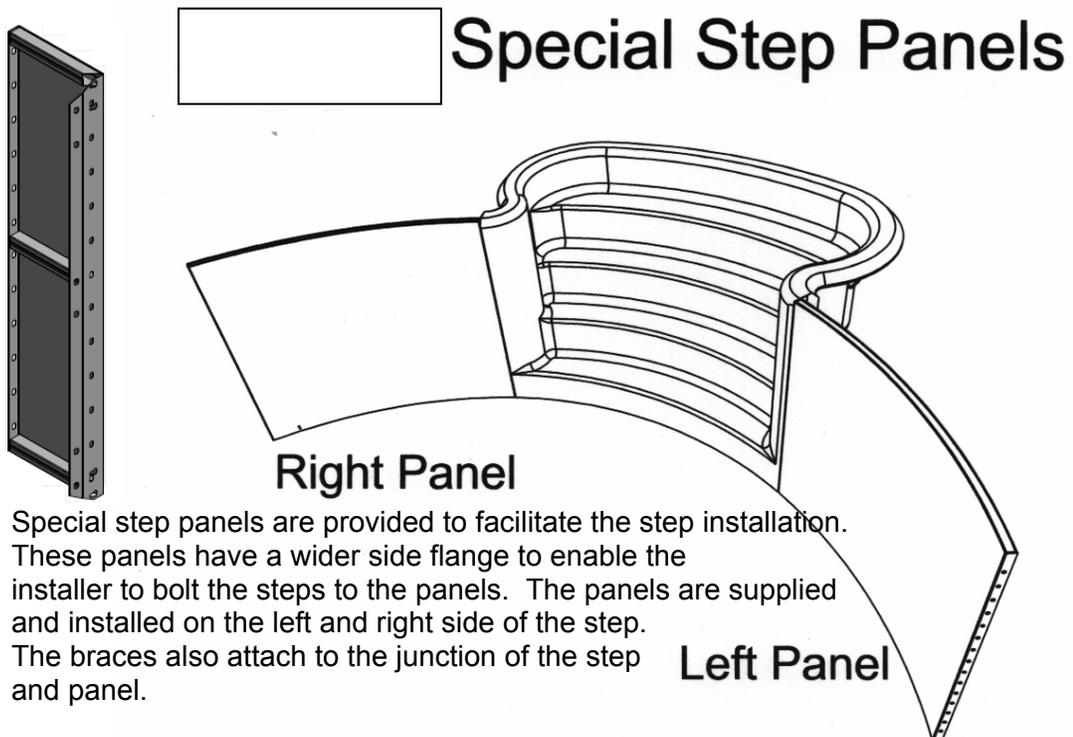
The drive stake is bolted to the brace through the aligning holes. The drive stake will stabilize the brace and panel and eliminate sliding. It is an important part of the structure.

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Typical Oval Structural Installation Elements:



Pool Step Installation: Step Panels



Special step panels are provided to facilitate the step installation. These panels have a wider side flange to enable the installer to bolt the steps to the panels. The panels are supplied and installed on the left and right side of the step. The braces also attach to the junction of the step and panel.

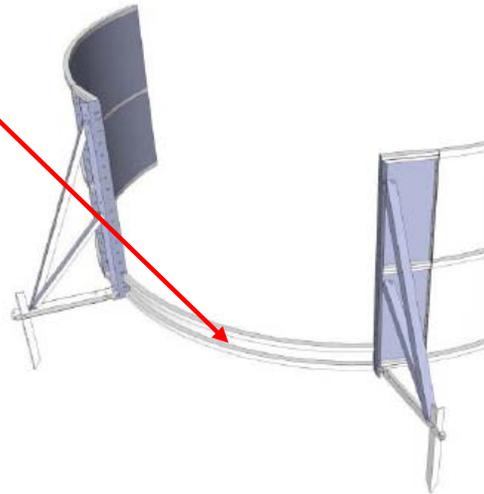
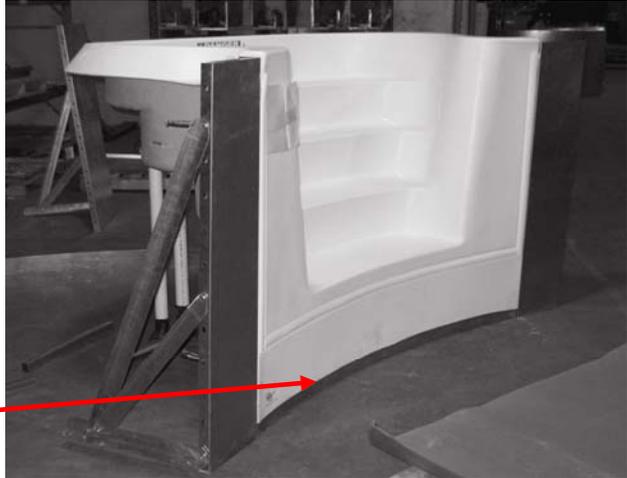
**Note: The panels are symmetrical and can be used on either side by flipping upside down.**

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Pool Step Installation: Step connector.

With the availability of molded steps limited to 48", the 52" wall uses a step connector which is installed between the step panels and below the step. It is specifically designed for the recommended 6' radius step. It is bolted to the two step panels and provides structural support for the step. This connector must be used for all step installations.

PART #ZPN-RA072114SC



The step side flanges on both sides will need to be notched out 4" at the bottom to allow the step to sit on top of the connector panel. This is easily done with a hack saw on site.

### Very Important:

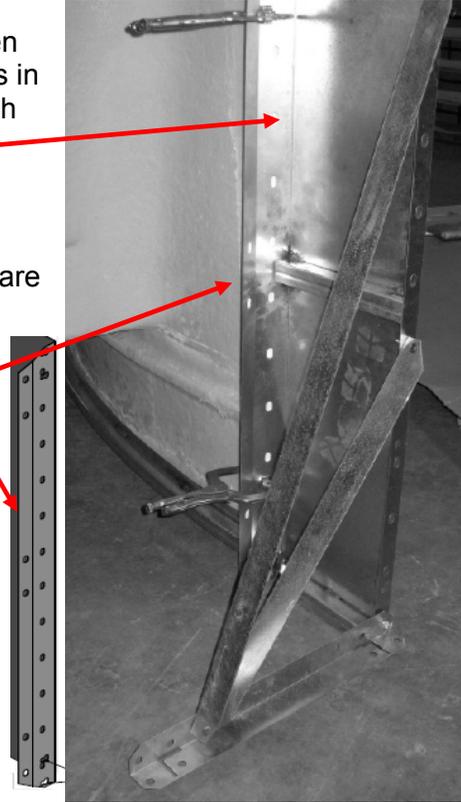
When using the step, the bottom riser height from the finished floor to the bottom tread must not exceed 12" to be compliant.

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Pool Step Installation: Step Attachment and Braces.

Clamp the step to the steel panel ("C" clamps) and then drill through the holes in the steel panel to create holes in the step flange. Insert the standard panel bolts through each hole and tighten to secure step to the panel.

The second set of holes on the step panel outer edge are for the attachment of the 3 piece brace which must be used on each side of the step. The holes are designed to be compatible with the supplied brace only and are angled for maximum support for the molded step.



**One Brace is required for each side of the step.**

### ***Very Important:***

- **The supplied step tread supports must be used.**
- **The tread supports must be anchored by concrete.**
- **The Brace must be anchored by concrete.**

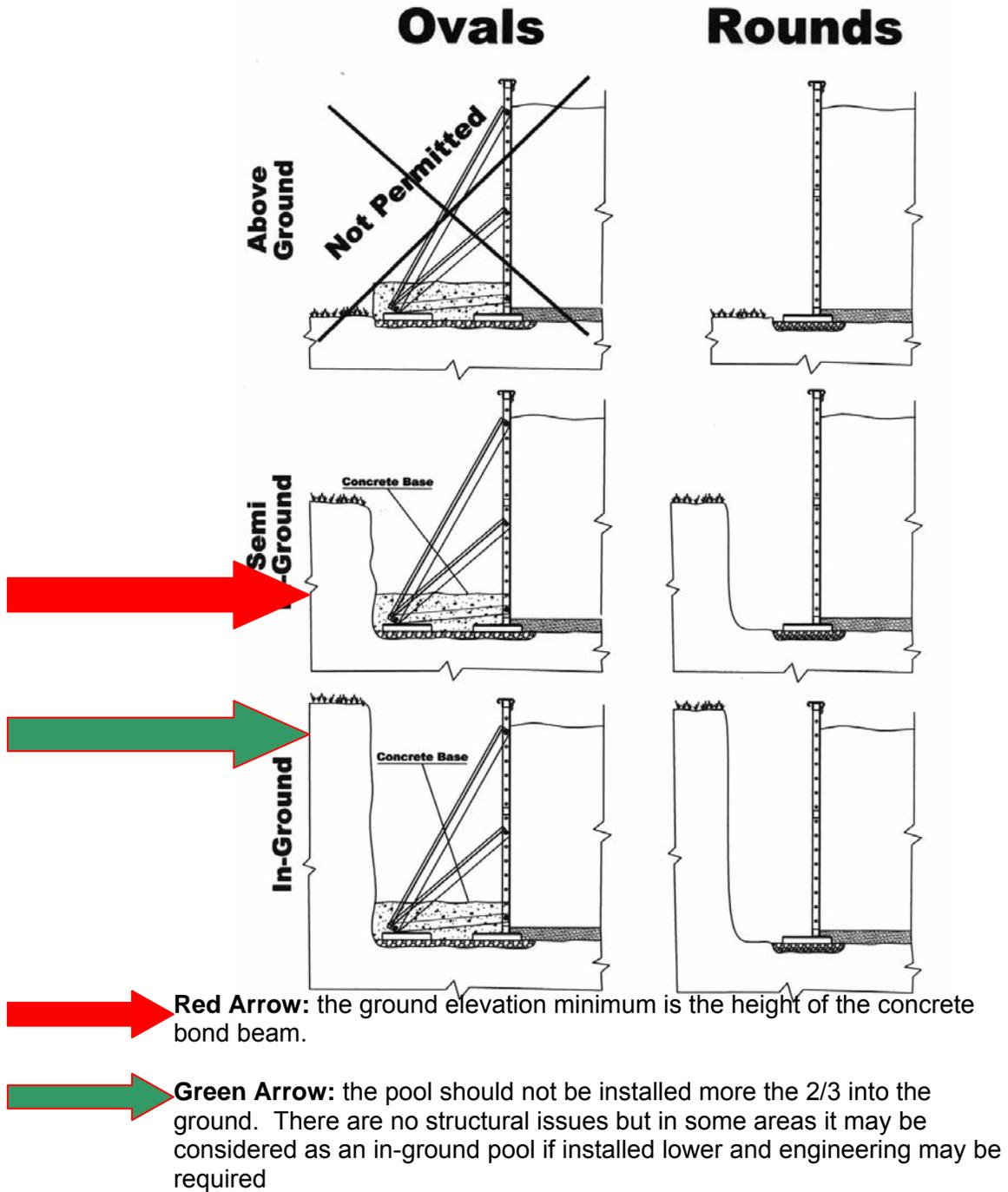


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## Very Important:

When using a molded step, the pool must be a minimum of 14" below grade. There must be a wall support/brace and concrete on each side of the step.

## Installation Guidelines:



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**Note:** If installing fully in ground, check with local codes for additional permit and engineering requirements. On ground pools normally do not require engineering wet stamps but that may change if pool is installed fully in the ground.

*Failure to observe these guidelines will void all warranties*

### Skimmer Installation:

Each pool kit comes with one skimmer panel with the appropriate opening to accommodate a skimmer. Please refer to manufacturers installation instruction included in each skimmer package.

### Return Fitting Installation:

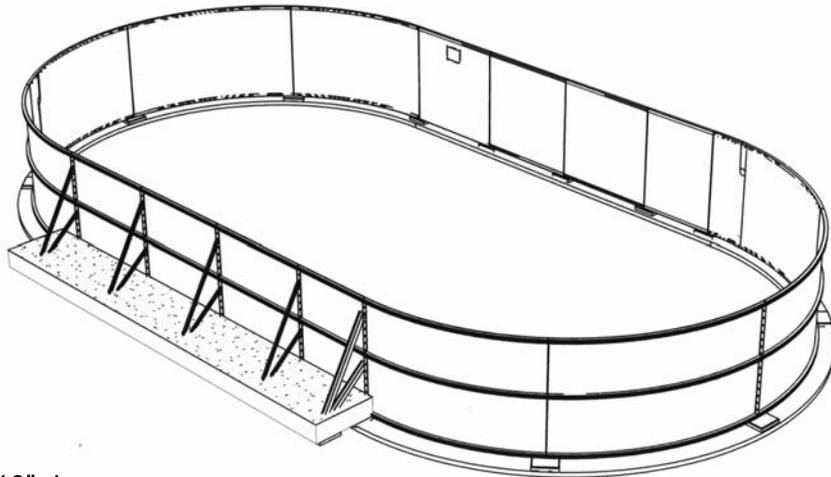
Each pool kit comes with one or two return panel with the appropriate opening to accommodate return fittings. Please refer to manufacturers installation instruction included in each skimmer/return package.

### Main Drain Installation:

You have the option of installing a main drain with your pool. It is not a standard feature on every pool. If you are exercising this option and using a sand bottom a cement pad approximately 24"x24"x3" should be poured in the proper location in the pool bottom to hold the main drain in place. If you are using a grout/hard bottom, the grout around the main drain in an area of approximately 24" should be made thicker than the rest of the bottom. Recommend a minimum thickness of 3 to 4 inches.

### Cementing the Walls: Ovals and Steps

If you are installing an oval pool, the walls and braces have to be anchored with cement in the way shown in the diagram below.



### Cement Pad:

24" wide and 10" deep  
Extend past both end braces by a minimum of 4 inches.

Rounds without steps do not require any concrete.

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### Circulation and Filter Installation:

After the skimmer and returns are installed, the connecting piping and filter can be connected. A flexible PVC piping is recommended with a 75 PSI Rating. There are slip fit and clamp or glued spa pipe options. We will discuss the slip fit and clamp type.

Install all the needed fittings in the back of the return, bottom of skimmer and pump, filter. Make sure thread sealant is used on each fitting. The filter should be set up on a cement pad or stable base. Remember once the filter is filled with sand it will be heavy and should be positioned prior to filling. Lay out the plastic piping allowing it to warm and become flexible. Cut and slide over the barbed fittings. This is a tight fit and heating the pipe end with hot water will make it more pliable and easier to slide on the barbed fitting. Slip the clamps on the pipe prior to connecting to the barbed (treaded adapter) fitting. Repeat this process until all the pipes are connected. If the pool has two returns, a T connector can be used to bring the two fittings into a single line. The Skimmer is connected to the Pump front and the returns are connected to the filter out port. Connect the filter and pump together following the instructions provided in the package by the manufacturer,

### Tips:

- All piping should be kept at a minimum length to increase circulation efficiency.
- The fittings are made for 1 ½" piping, do not reduce diameters as it will affect system efficiency.
- Avoid placing the filter and pump too far above the pool water level.
- If unavoidable, use an inline check valve on the suction side.
- If installing below the water level, use shut off valves on both return and suction side to enable you to control the water when servicing the filter or pump.
- Keep piping away from sharp edges, braces, rocks or concrete any of which can puncture or kink the piping.
- When using thread sealant use only sealant formulated for plastic piping, Teflon tape or Silicone.
- All plumbing lines should be pressure tested prior to filling the pool and starting up the system.

### Backfilling the Pool:

If the pool is installed partially or fully in the ground, it is recommended that the working area/over dig is backfilled and graded to allow water to drain away from the pool. This will protect your pool from excessive frost action or settling that can be aggravated by standing water around the structure. It is also recommended that a drainage pipe is installed around the pool leading the end out to a low area to allow for water to drain out from around the structure.

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The pool can be backfilled before or after the liner and water is added but we recommend that with pools fully in the ground, it is done after the water is in the pool.

### Pool Bottom Preparation:

If the pool bottom is dry, free of groundwater then the sand base or hard bottom mix can be applied directly to the firm earth. Both methods require 2 to 3 inches of mix.

If you have water from a high water table this must be controlled before you can finish the bottom and it is also recommended that only a hard bottom is used.

To control the water, the pool should be excavated to a depth 6" more than normal, the 6" is filled with clear stone to allow the water to flow through into a sump or collection area in the lowest part of the pool. A simple foot-valve installed at this point and connected to a pump outside of the pool can dewater the shell while work continues. Once the bottom is finished and the liner and water installed, the pipe/pump can be disconnected and will not be required.

### Sand Pool Bottom:

With sand, the material should be raked around to provide uniform coverage to the bottom, then it can be wetted with a fine spray of water to dampen but not saturate the sand. This will make the sand workable and now can be made smooth by first dragging a straight edge (2x4) over the sand, then using a cement trowel, smoothing out all the irregularities. Remember any irregularities in the bottom will be visible once the liner is installed.

### Hard Pool Bottom:

As with sand, the mix can be applied directly to the firm pool bottom, or as with the water problem, to the gravel base. The mix is available pre-bagged from a local supplier or can be mixed on site from Portland cement and brick sand. The usual mix is at a 3:1 or 4:1 ratio of sand and cement. The mix has to damp but not saturated to be workable. The test is to grab a handful of the wetted mix, squeeze together and it should retain its shape. If it squeezes out and slumps, it is too wet. If it falls apart, it is too dry.

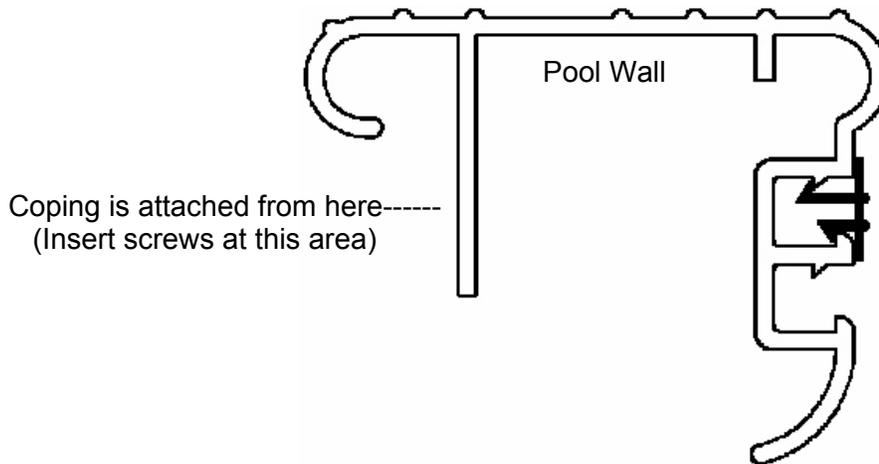
As with sand, spread the mix over the pool bottom and trowel smooth. This needs to be done as a continuous process to avoid seaming. Start at one end and work to the other end of the pool. This is one process where it is recommended that a professional is retained.

### Coping Installation:

The coping usually comes in 10 foot pieces and are pre-curved for oval and other shaped pools. Layout the coping to make sure all the pieces are there. With the supplied self tapping screws attach each piece to the top of the wall. With a round pool work you way around the pool and trim in the last piece when necessary. With an oval pool, install the straight sides first, then the radius pieces. We recommend an electric or rechargeable drill and a magnetic bit holder for this job and of course a hack saw to trim coping when necessary. The coping comes with two liner retainer slots, the bottom track is for the liner and the top track is for the optional fitted winter cover. If the cover is not used there is a snap in cover for the open track.

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The coping is attached to the wall from the back.



Installing the Liner:

Vinyl liners are best installed in warm weather. The liner is easier to handle and the packing wrinkles will disappear more readily. If the liner is to be installed in cool weather, store the liner indoors in a warm area for several days prior to installation.

Step 1:

Double check the pool bottom surface to make sure there are no sharp stones or objects that may damage the liner. Inspect the walls to ensure cement splatters or other objects are removed. The steel wall should be dry and clean.

Step 2:

Install the gaskets on the skimmer and the return fittings as per manufacturer's instructions. Install the (optional) main drain gaskets.

Step 3:

Tape all the wall panel joints with duct tape. Also tape the bottom of the coping where it meets the pool wall. This will provide a good seal to enable the vacuum to remove all the air and shape the liner better.

**NOTE: Do not use any colored tape or tape with adhesives that may leach out and affect the liner.**

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Step 4:

**NOTE: With a hard bottom, this can be done in the pool, with a sand bottom it has to be done outside of the pool.**

Take the liner out of the box and unfold. Make sure there are no sharp objects on the ground and the area is free of loose objects. Pull the liner over the wall. Make sure you do not catch the liner on any sharp edges. Prior to this step, it is advisable to inspect the area and tape any potential sources of cutting or damaging the liner.

Step 5:

This can be done with two but is much easier with four people. Take two corners or sides with a round pool and walk the liner to drape over the pool bottom. Hold onto the liner wall and position the liner to conform to the pool shape. Avoid dragging the liner along the pool bottom to minimize disturbing the smooth sand bottom.

Step 6:

Insert the liner bead into the lower track, working around the pool until all the bead is in the track. Any adjustments required to square the liner to the pool has to be made now. (Only with ovals and shaped pools)  
Make sure the bead is firmly in the track.

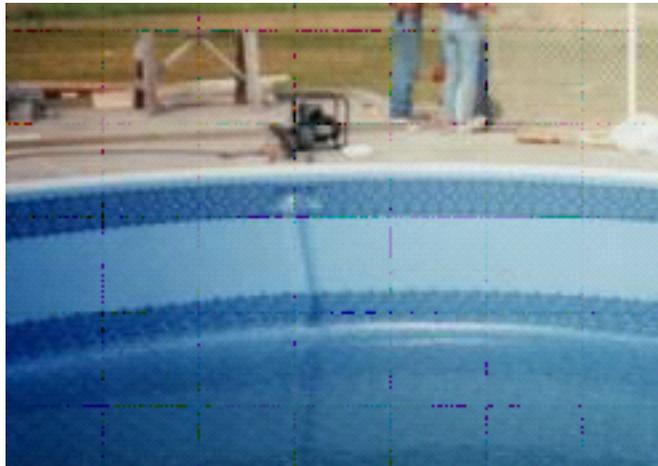
Step 7:

You will be using an industrial or shop vacuum to remove the air from between the liner and pool wall.

Take the hose from the vacuum and insert through the skimmer top and front so that the hose end is approximately 18" from the pool wall top, between the liner and wall.

Step 8:

Using tape, seal around the vacuum hose and skimmer top and also seal the openings in the circulation pipes if the filter is not installed.



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### Step 9:

Start the vacuum cleaner. The liner will start to draw against the pool wall as the air is being removed. The liner should conform to the pool shape and be smooth all over. If there are wrinkles or folds which will not come out, the liner may have to be shifted by pulling the bead out of the track and rotating the liner. This has to be repeated until the liner fits the pool with no wrinkles.

#### **NOTE:**

**Do not add water or cut any fittings until you are satisfied with the fit. Water will not remove wrinkles or folds in the liner and once you have added water or cut any openings, the liner is not returnable. Be careful with tools and walk only with stocking feet on the liner.**

### Step 10:

Once the liner is in place and you are satisfied with the fit, start filling the pool with water. If you are filling from a water truck, add 3-5 inches of water before using the truck to act as a shield for the sand bottom. The water coming out of the water trucks large diameter hose can make a depression in the pool bottom.

When the pool has 6 to 8 inches of water, install the main drain faceplate and cut the liner out from "inside" the faceplate. Install main drain cover with the supplied screws. (Very important safety feature.) If no optional main drain is being used, continue to fill the pool until 4 inches below the vacuum hose end being used to draw out the air.

#### **NOTE:**

**Do not turn off the vacuum until the required water level is reached. If the vacuum should fail for any reason, turn off the water and discontinue filling until vacuum is operational.**

### Step 11:

Shut off the vacuum and remove the vacuum hose. Continue filling the pool until the water level reaches the bottom of the return fittings. Install the return fitting face flanges and the skimmer face plate. (Refer to manufacturers instructions.)

### Step 12:

Continue filling the pool until the water reaches the skimmer operational level. You are ready to start up the pool, balance the water chemistry and enjoy.

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### Detailing:

The pool exterior may be finished in different ways to make the appearance more pleasing

1. The exterior may be painted. Because the wall is made with heavy galvanizing, consult with paint supplier for recommended cleaning prior to paint application.
2. PVC Vertical siding can be applied by using sheet metal or self tapping screws and attaching the siding to the horizontal bars. The coping has a set back that allows for the siding to fit under the back section and making for a neat finished top.
3. As an alternative to siding, wood can also be used. From cedar siding to tongue and groove boards or as simple as fence boards can all be attached to the horizontal bars in the same fashion as the siding.

All of the finishing will allow you to select the colors and textures that you want to tie the pool design to the rest of the property and enhance the appeal of the finished pool.

This pool will last a lifetime. It is made from the same durable materials as an in-ground pool. You can even disassemble and move the pool if needed.

### Enjoy and:

Remember, "Feet first".  
Safety is a very important matter and safe use of your swimming pool is every ones responsibility.